

# Work Order ID 82711

**\*82711\***

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April-05-12 11:19:24 AM

Item ID: D412-698-023

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Automatic Door Opener, LH/RH

Start Date: 05/04/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/04/05*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN D412-698	Rev E								

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-698-023

*Sinkel 17*  
CHG002 *JB*

*OK for MLJ 12-4-17*  
*(6)*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*(6) JB*

*12/04/17 JB*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*Sinkel 17*

*(6)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 82711****\*82711\***

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Required Date: 20/04/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-023								
	Location: _____								
	PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

6x

SP

12-04-17

12/4/18

MF  
12-04-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 82711

\*82711\*

Parent Item: D412-698-023

\*D412-698-023\*

Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 05/04/2012

Required Date: 20/04/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-07-12 JLM  
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD516L	NAS1149D0516J	Purchased	No			120	Each	0.0000	2	12			
-------------	---------------	-----------	----	--	--	-----	------	--------	---	----	--	--	--

\*AN960.ID516I \*

Washer D3552-11		Manufactured	No			120	Each	22.0000	1	6			
--------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

\*D3552-11\*

Door Prop

Location

Loc Qty

Loc Code

ST272

22

80345

22

D3594-043		Manufactured	No			120	Each	12.0000	1	6			
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

\*D3594-043\*

Floor Doubler Assembly, LH

Location

Loc Qty

Loc Code

ST233B

12

78539

12

D3594-044		Manufactured	No			120	Each	11.0000	1	6			
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

\*D3594-044\*

Floor Doubler Assembly, RH

Location

Loc Qty

Loc Code

ST233B

11

78538

11

114797 JB

JB

80345 JB

78539 JB 12/04/17

78538

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 82711

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Parent Item: D412-698-023

\*D412-698-023\*

Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 05/04/2012

Required Date: 20/04/2012

Start Qty: 6.00

Required Qty: 6.00

D3594-5 Manufactured No

120 Each

18.0000

1 6

\*D3594-5\*

Door Doubler

\*\*

80404 JB

## Location

## Loc Qty

## Loc Code

ST234A

18

76098

4

120

Each

27.0000

2 12

D3622-1

Manufactured No

\*D3622-1\*

Ball Stud

\*\*

JB

## Location

## Loc Qty

## Loc Code

ST058

27

78837

7

80405

20

120

Each

3,224.000

2 12

MS20426AD4-4

Purchased

No

\*MS20426AD4-4\*

Rivet

\*\*

JB

## Location

## Loc Qty

## Loc Code

GA

2948

121090

2948

ST317

276

121068

276

120

Each

26.0000

1 6

MS21073L5

Purchased

No

\*MS21073L5\*

nut plate

\*\*

JB 12/04/17

## Location

## Loc Qty

## Loc Code

ST302

16

117395

16

ST303

10

120986

10

117395

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries



## REFERENCE ONLY

## 7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Date: 08.05.01